

IN THE CLAIMS

Claims 1-21, 33 and 35-37 were previously cancelled. Claim 22 is currently amended. Claims 23- 32 and 34 are carried forward, all as follows.

Claims 1-21 (Cancelled)

22. (Currently Amended) A product folding apparatus comprising:

a transport track to transport a product and having a transport track drive mechanism, said transport track drive mechanism moving the product along said transport track in a product transport direction;

a longitudinal folding apparatus connected to said transport track to receive the product from said transport track and to fold said product longitudinally in said product transport direction;

a vertically reciprocable folding blade positioned in said longitudinal folding apparatus and being aligned in said product transport direction;

a folding table supporting said folding blade for said vertically reciprocable movement of said folding blade with respect to said folding table;

a folding blade drive motor to vertically reciprocate said folding blade with respect to said folding table through a folding blade drive mechanism, said folding blade drive motor being controlled independently of said transport track drive mechanism;

a folding blade drive motor control device to provide said independent control of said folding blade drive motor to vertically reciprocate said folding blade at a

product folding time when said product is aligned beneath said vertically reciprocable folding blade on said folding table; and

an optical product sensor located adjacent said folding table and before said folding blade in said product transport direction, said optical product sensor being usable to determine ~~determining~~ a product phase relation of said product at said product sensor location; and ~~[[,]]~~ ~~said folding blade drive motor control device~~

means for controlling said folding blade drive motor, using said folding blade motor control device, in response to said ~~determined~~ product phase relation determined by said optical product sensor at said product sensor location, and before said folding blade, to synchronize said vertical reciprocation of said folding blade, at said product folding time, with said product alignment on said folding table, beneath said vertically reciprocable folding blade with ~~respect to~~ said determined product phase relation of said product to be folded, as said product phase relation has been ~~is~~ determined by said optical product sensor, to longitudinally fold said product in said product transport direction.

23. (Previously Presented) The product folding apparatus of claim 22 further including a folding blade support lever pivotably attached to said folding table and supporting said folding blade for said vertically reciprocable movement with respect to said folding table.

24. (Previously Presented) The product folding apparatus of claim 22 further including a movable buffer in said longitudinal folding apparatus and usable to slow

down a product entering said longitudinal folding apparatus along a product travel path at a product entry speed.

25. (Previously Presented) The product folding apparatus of claim 24 further including means moving said buffer along said product travel path at a buffer speed less than said product entry speed.

26. (Previously Presented) The product folding apparatus of claim 24 further including a buffer drive mechanism which is independent of said transport drive mechanism.

27. (Previously Presented) The product folding apparatus of claim 26 wherein said product sensor controls said buffer drive mechanism.

28. (Previously Presented) The product folding apparatus of claim 24 wherein said movable buffer is an endless belt and further including a rotatable body supporting said endless belt, said endless belt extending along said product travel path.

29. (Previously Presented) The product folding apparatus of claim 24 wherein said movable buffer is a moving endless belt having a section extending along said product travel path.

30. (Previously Presented) The product folding apparatus of claim 22 further including a shunt arranged before, in a direction of product travel, said longitudinal

folding apparatus and usable to selectively supply products to said longitudinal folding apparatus.

31. (Previously Presented) The product folding apparatus of claim 30 further including a shunt drive mechanism and a shunt drive mechanism control device and further including a shunt sensor located before said shunt and usable to actuate said shunt drive mechanism control device.

32. (Previously Presented) The product folding apparatus of claim 31 wherein said shunt drive mechanism control device synchronizes a shunt operating position with a detected product phase relationship using said shunt sensor.

33. (Cancelled)

34. (Previously Presented) The product folding apparatus of claim 24 wherein said product sensor is usable to synchronize said movement of said buffer using said product phase relation.

Claims 35-37 (Cancelled)